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Asymmetric aldol reaction of 2-cyanopropionates catalyzed by a trans-chelating chiral diphosphine-rhodium(I) complex: highly enantioselective construction of quaternary chiral carbon centers at α-positions of nitriles

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Abstract

The aldol reaction of 2-cyanopropionates with aldehydes proceeded under neutral conditions in the presence of a catalytic amount of the rhodium complex generated in situ from Rh(acac)(CO)₂ and triphenylphosphine, to give the corresponding β -hydroxy- α -cyanocarboxylates bearing a quaternary chiral carbon center at the α -position of the cyano group. A high degree of asymmetric induction for the aldol reaction was achieved by use of trans-chelating chiral diphosphine ligands, (*R*,*R*)-2,2"-bis[(*S*)-1-(diarylphosphino)ethyl]-1,1"-biferrocenes (TRAPs). The asymmetric aldol reactions gave optically active β -hydroxy- α -cyanocarboxylates with up to 94% ee. © 2000 Elsevier Science S.A. All rights reserved.

Keywords: Aldol reaction; Rhodium complex; Trans-chelating chiral ligand; Catalytic asymmetric synthesis

1. Introduction

Development of methodologies for enantioselective carbon–carbon bond formation is desired in organic synthesis [1]. In particular, catalytic asymmetric aldol reactions provide a powerful tool for stereoselective construction of a β -hydroxy α -substituted carbonyl unit with vicinal chiral centers [2], which constitutes various biologically active natural products [3]. Many efforts have recently been made toward the development of catalytic asymmetric aldol reactions¹ [4]. However, highly enantioselective synthesis of an aldol building block bearing a quaternary chiral carbon center has met with difficulty². were found to catalyze the Michael and the aldol reactions of 2-cyanocarboxylates and related compounds under neutral conditions³ [14]. Coordination of the cyano nitrogen to the transition metal atom enabled the 2-cyanocarboxylates to generate the enolate intermediate, which reacted with electrophiles [9b,15]. In the preceding papers, we described a highly enantioselective Michael reaction of 2-cyanopropionates with vinyl ketones and acrolein catalyzed by a rhodium(I) complex bearing a trans-chelating chiral diphosphine, (*S*,*S*)-(*R*,*R*)-PhTRAP (1a)⁴ [16–19].

Recently, some low-valent transition metal complexes



³ For ruthenium catalyst, see Ref. [9]. For rhodium catalyst, see Ref. [10]. For iridium catalyst, see Ref. [11]. For rhenium catalyst, see Ref. [12]. For palladium catalyst, see [13].

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¹ For recent successful examples of catalytic asymmetric aldol reaction using isolated metal enolate, see Ref. [5].

² For a review of catalytic asymmetric construction of quaternary chiral carbon centers, see Ref. [6]. For catalytic asymmetric aldol reactions constructing quaternary chiral carbon centers on enolates, see Ref. [7]. For catalytic asymmetric aldol reactions constructing quaternary chiral carbon centers on electrophiles, see Ref. [8].

⁴ (S,S)-(R,R)-TRAP=(R,R)-2,2"-Bis[(S)-1-(dialkylphosphino)ethyl]-1,1"-biferrocene: Ref. [16].

On the other hand, the catalytic aldol reaction has been limited to the Knoevenagel-type reaction giving achiral α,β -unsaturated nitriles [9,11,12] except for the aldol reaction of 2-alkoxymalononitrile catalyzed by a palladium complex [13]. Therefore, no asymmetric aldol reaction of 2-cyanocarboxylates has so far been reported.

Herein, we report a highly enantioselective aldol reaction of 2-cyanopropionates using a chiral rhodium catalyst, where TRAP (1) ligands are the most enantioselective⁵. The catalytic asymmetric aldol reaction produces the corresponding optically active β -hydroxy- α -cyanocarboxylates bearing a quaternary carbon center at the α -position of the cyano group with up to 94% ee [21].

2. Results and discussion

2.1. Aldol reaction of ethyl 2-cyanopropionate catalyzed by $Rh(acac)(CO)_2-2PPh_3$

Initially, we attempted the reaction of ethyl 2cyanopropionate (**2b**) and benzaldehyde (**3e**) in the presence of the rhodium catalyst generated in situ from Rh(acac)(CO)₂ and 2 molar equivalents of triphenylphosphine (Eq. (1)).



The reaction proceeded in 30% conversion of **2b** to give the aldol product **4be** at room temperature (r.t.) for 48 h, which was detected by the ¹H-NMR analysis of the reaction mixture. Any techniques of purification, however, caused the retro-aldol reaction of **4be** to give the starting materials **2b** and **3e**. The result suggested to us that an aldol product made from **2b** and an aldehyde

Table 1 Gaps of enthalpies (at 0 K) between 2a+3 and 4 (kcal mol⁻¹)

Entry	R (3)	Product (4)	$\Delta H (anti)$	ΔH (syn)
1	H (3a)	4 aa	-8.68	
2	Me (3b)	4ab	-0.79	-1.73
3	Et (3c)	4ac	-1.22	-2.10
4	^{<i>i</i>} Pr (3d)	4ad	+1.87	+1.09
5	Ph (3e)	4ae	+4.85	+4.31
6	MeO_2C (3f)	4af	-7.13	-8.21
7	CF ₃ (3g)	4ag	-9.21	-8.56

⁵ Preliminary communication: Ref. [20].

could be isolated without such decomposition if the aldol product was thermodynamically stable to the reactants. Then, we estimated theoretically the thermodynamical stabilities of the aldol products 4aa-ag to the corresponding reactants, methyl 2-cyanopropionate (2a) and various aldehydes 3a-g, by a DFT method (Eq. (2)).



Geometry optimization and computation of energy were performed at the B3LYP/6-31G(d) level⁶. The starting structures of **2a** and **3** for the geometry optimization were searched by the semiempirical AM1 method [25]. The conformations of **4** for the calculations were chosen carefully by the consideration to the $\sigma-\sigma^*$ interactions in the molecules [26], and several possible conformations were optimized and compared with each other in their potential energies. Vibrational analysis was carried out for determination of zero-point energy correction (ZPE), which was scaled with a factor of 0.9806 [27]. For discussion of energetics, enthalpy at 0 K was employed, which is the sum of the potential energy and scaled ZPE.

The calculated gaps of the enthalpies between 2+3and 4 are given in Table 1. The enthalpy change of the aldol reaction of 2a with 3e is positive in agreement with the result of the above experiment (entry 5). As the size of substituent R of aldehyde decreases, the thermodynamics is favorable to the formation of 4 (entries 1-4). The results suggest that the aldol reaction of **2** and formaldehyde (3a) proceeds more favorably than those of other aldehydes, and that the aldol product can be isolated more easily than 4be. Of note is that the formations of 4af and 4ag are thermodynamically preferable to the decomposition into the starting materials despite the bulkiness of **3f** and **3g**. The results may be caused by the instability of these aldehydes. Geometry optimization starting from the aldolate of 4aa gives the two molecules, enolate of 2a and 3a, with no energy barrier, indicating that 4 will decompose into 2 and 3 under basic conditions.

On the above theoretical study, we examined the aldol reactions of 2b with 3a using a catalytic amount (1 mol%) of various rhodium complexes (Eq. (3), Table 2).

⁶ Hybrid functional B3LYP: Ref. [22]. 6-31G(d) basis set: Ref. [23]. These DFT calculations were performed with the GAUSSIAN 98 program by CRAY Origin 2000 in the Supercomputer Laboratory, Institute for Chemical Research, Kyoto University: Ref. [24].

Entry	Catalyst	Yield (4ba) (%) ^b 97		
1	Rh(acac)(CO) ₂ -2PPh ₃			
2	RhH(PPh ₃) ₄	97		
3	RhH(CO)(PPh ₃) ₃	49		
4	Rh(acac)(CO) ₂ -dppf °	79		
5	$Rh(acac)(CO)_2$	18		
6 ^d	$Rh(acac)(CO)_2-2PPh_3$	94		
7 °	$Rh(acac)(CO)_2-2PPh_3$	41		
8	RhCl(CO)(PPh ₃) ₂	9		

^a The reactions were carried out in THF (0.5 M) at r.t. 1 h unless otherwise noted. **2b:3a**:catalyst = 100:133:1. An aqueous solution of paraformaldehyde (10% wt) was used as a source of **3a**.

^b Isolated yield by MPLC.

^c dppf = 1,1'-bis(diphenylphosphino)ferrocene.

^d Formalin (37% wt) was used instead of paraformaldehyde.

^e Paraformaldehyde was used directly without dissolution in water.







The reactions were carried out in THF at r.t. for 1 h. An aqueous solution of paraformaldehyde (10% wt) was used as a source of **3a**. The aldol reaction was completed within 1 h by the rhodium(I) complex generated in situ from Rh(acac)(CO)₂ and triphenylphos-

Table	3						
Aldol	reaction	of 2b	and 3	catalyzed	by	Rh(acac)(CO)2-2PPh2	, catalyst ^a

phine (entry 1). Any by-products and 2b were not detected in the ¹H-NMR spectra of the evaporated reaction mixture and the crude product after extraction. The aldol 4ba was isolated without decomposition in 97% yield by medium-pressure liquid chromatography on silica gel. RhH(PPh₃)₄ and RhH(CO)(PPh₃)₃ also promoted the aldol reaction, but the latter catalyst [10] presented lower catalytic activity (entries 2 and 3). Bidentate diphosphines were possible to use as a ligand on the rhodium catalyst (entry 4). Some phosphine ligand was indispensable to the catalytic reaction (entry 5). Commercially available formalin (37%) and paraformaldehyde itself, which are convenient sources of formaldehyde, were usable for the catalytic aldol reaction (entries 6 and 7). The latter reaction proceeded much slower because of the insolubility of paraformaldehyde to THF.

The anionic ligand on the rhodium atom plays a crucial role in the catalytic aldol reaction. RhCl(CO)- $(PPh_3)_2$ gave **4ba** in only 9% yield (entry 8). The acetyl-acetonate and hydride ligands probably deprotonate from the α -carbon of **2b** to give a zwitter ionic rhodium–enolate complex **5**, where the cyano nitrogen of the enolate coordinates to the rhodium atom (Scheme 1) [15]. The enolate ligand reacts with **3a** to form a rhodium–aldolate complex **6**. The aldolate ligand deprotonates another **2b**, giving **4ba** and **5**.

The aldol reactions of ethyl 2-cyanopropionate (2b) with other aldehydes 3b-g were examined in the presence of Rh(acac)(CO)₂-2PPh₃ catalyst (Eq. (4), Table 3).



The reactions of **2b** with **3b** and **3c** proceeded slowly to produce **4bb** and **4bc** in good yields, but the stereochemistries between 2- and 3-positions were not controlled at all (entries 1 and 2). A larger aldehyde **3d** did

Entry	R (3)	Time (h)	Products (4)	anti/syn ^b	Yield (%) °
1	Me (3b)	48	4bb	52/48	74
2	Et (3c)	72	4bc	53/47	51
3	^{<i>i</i>} Pr (3d)	No reaction			
4	EtO_2C (3f) ^d	1	4bf	46/53	99
5	$CF_3(3g)^e$	35	4bg	57/43	75

^a All reactions were carried out in THF (0.5 M) at r.t. 2b:3:Rh(acac)(CO)₂:PPh₃ = 100:150:1:2.

^b Determined by ¹H-NMR analysis of the crude product.

^c Total yield of anti and syn isomers.

^d Commercially available polymeric **3f** (toluene solution) was used.

^e Commercially available hydrate of 3g was used.

Table 4 Asymmetric aldol reaction of **2** with **3a**^a

$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	Entry	X (2)	Ligand ^b	Solvent	Temperature (°C)	Time (h)	Product (4)	Yield (%) °	ee (%)
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	1	OEt (2b)	1a	THF	0	1.5	4ba	72	47 ^d
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	2	OEt (2b)	1a	Toluene	0	4	4ba	58	1 ^d
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	3	OEt (2b)	1a	CH_2Cl_2	0	19	4ba	90	11 ^d
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	4	OEt (2b)	1a	MeOH	0	3	4ba	76	1 ^d
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	5	OEt (2b)	1a	Et ₂ O	0	3	4ba	87	54 ^d
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	6	OEt (2b)	1a	Bu ₂ O	0	3	4ba	84	60 ^d
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	7	OEt (2b)	1a	ⁱ Pr ₂ O	0	3	4ba	87	1 ^d
9OEt (2b)1a Bu_2O -30 424ba85 74^{d} 10O'Pr (2c)1a Bu_2O -30 904ca86 78^{d} 11O'Bu (2d)1a Bu_2O -30 704da80 82^{d} 12OCH'Pr_2 (2e)1a Bu_2O -10 244ea8291 f13OCH'Bu_2 (2f)1a Bu_2O -10 244fa8693 g14OCHPh_2 (2g)1a Bu_2O -10 244ga9687 h15 iN(OMe)Me (2b)1a Bu_2O -10 244ea8792 f17OCH'Pr_2 (2e)1b Bu_2O -10 244ea4794 f18OCH'Pr_2 (2e)1c Bu_2O -10 244ea4474 f19OCH'Pr_2 (2e)1c Bu_2O -10 244ea5470 f20OCH'Pr_2 (2e)1e Bu_2O -10 244ea583 f21OCH'Pr_2 (2e)1f Bu_2O -10 244ea8622 f22OCH'Pr_2 (2e)1f Bu_2O -10 244ea4822 f22OCH'Pr_2 (2e)1f Bu_2O -10 244ea8622 f23 iOCH'Pr_2 (2e)1f Bu_2O -10 244ea8622 f22OCH'Pr_2 (2e)1f Bu_2O -10 24 <td>8</td> <td>OMe (2a)</td> <td>1a</td> <td>Bu₂O</td> <td>-30</td> <td>100</td> <td>4aa</td> <td>67</td> <td>35 °</td>	8	OMe (2a)	1a	Bu ₂ O	-30	100	4 aa	67	35 °
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	9	OEt (2b)	1a	Bu ₂ O	- 30	42	4ba	85	74 ^d
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	10	O ^{<i>i</i>} Pr (2c)	1a	Bu ₂ O	- 30	90	4ca	86	78 ^d
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	11	O'Bu (2d)	1a	Bu ₂ O	-30	70	4da	80	82 ^d
13 $OCH'Bu_2'(2)$ 1a Bu_2O -10 244fa8693 s14 $OCHPh_2'(2g)$ 1a Bu_2O -10 244ga9687 h15 i $N(OMe)Me(2h)$ 1a Bu_2O 054ha8061 h16 $OCH'Pr_2'(2e)$ 1b Bu_2O -10 244ea8792 f17 $OCH'Pr_2'(2e)$ 1b Bu_2O -30 244ea4794 f18 $OCH'Pr_2'(2e)$ 1c Bu_2O -10 244ea4474 f19 $OCH'Pr_2'(2e)$ 1d Bu_2O -10 244ea5470 f20 $OCH'Pr_2'(2e)$ 1e Bu_2O -10 244ea583 f21 $OCH'Pr_2'(2e)$ 1f Bu_2O -10 244ea8622 f22 $OCH'Pr_2'(2e)$ BINAP i Bu_2O -10 454ea4812 f23 j $OCH'Pr_2'(2e)$ 1a Bu_2O -10 244ea8493 f	12	$OCH^{i}Pr_{2}$ (2e)	1a	Bu ₂ O	-10	24	4ea	82	91 ^f
14 $OCHPh_2$ (2g)1a Bu_2O -10 244ga9687 h 15^i $N(OMe)Me$ (2h)1a Bu_2O 054ha8061 h16 $OCH'Pr_2$ (2e)1b Bu_2O -10 244ea8792 f17 $OCH'Pr_2$ (2e)1b Bu_2O -30 244ea4794 f18 $OCH'Pr_2$ (2e)1c Bu_2O -10 244ea4474 f19 $OCH'Pr_2$ (2e)1d Bu_2O -10 244ea5470 f20 $OCH'Pr_2$ (2e)1e Bu_2O -10 244ea583 f21 $OCH'Pr_2$ (2e)1f Bu_2O -10 244ea8622 f22 $OCH'Pr_2$ (2e)BINAP i Bu_2O -10 454ea4812 f23 j $OCH'Pr_2$ (2e)1a Bu_2O -10 244ea8493 f	13	$OCH^{t}Bu_{2}$ (2f)	1a	$\overline{Bu_2O}$	-10	24	4fa	86	93 g
15^{i} N(OMe)Me (2h)1aBu2O054ha80 61^{h} 16OCH'Pr2 (2e)1bBu2O -10 244ea8792 f17OCH'Pr2 (2e)1bBu2O -30 244ea4794 f18OCH'Pr2 (2e)1cBu2O -10 244ea4474 f19OCH'Pr2 (2e)1dBu2O -10 244ea5470 f20OCH'Pr2 (2e)1eBu2O -10 244ea583 f21OCH'Pr2 (2e)1fBu2O -10 244ea8622 f22OCH'Pr2 (2e)BINAP iBu2O -10 454ea4812 f23 iOCH'Pr2 (2e)1aBu2O -10 244ea8493 f	14	OCHPh ₂ (2g)	1a	Bu_2O	-10	24	4ga	96	87 ^h
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	15 ⁱ	N(OMe)Me (2h)	1a	Bu ₂ O	0	5	4ha	80	61 ^h
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	16	$OCH^{i}Pr_{2}$ (2e)	1b	Bu ₂ O	-10	24	4ea	87	92 ^f
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	17	$OCH^{i}Pr_{2}$ (2e)	1b	Bu ₂ O	-30	24	4ea	47	94 ^f
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	18	$OCH^{i}Pr_{2}$ (2e)	1c	Bu_2O	-10	24	4ea	44	74 ^f
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	19	$OCH^{i}Pr_{2}$ (2e)	1d	Bu_2O	-10	24	4ea	54	70 ^f
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	20	$OCH^{i}Pr_{2}$ (2e)	1e	Bu ₂ O	-10	24	4ea	58	3 f
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	21	$OCH^{i}Pr_{2}$ (2e)	1f	Bu_2O	-10	24	4ea	86	22 ^f
$23^{\text{ j}} \text{OCH'Pr}_2 (2e) \qquad 1a \qquad Bu_2 O \qquad -10 \qquad 24 \qquad 4ea \qquad 84 \qquad 93^{\text{ f}}$	22	$OCH^{i}Pr_{2}$ (2e)	BINAP ⁱ	Bu ₂ O	-10	45	4ea	48	12 ^f
	23 ^j	$OCH^{i}Pr_{2}$ (2e)	1a	Bu ₂ O	-10	24	4ea	84	93 f

^a **2** (0.25 M):**3a**:Rh(acac)(CO)₂: $\mathbf{1} = 100:133:1.0:1.1$.

^b (S,S)-(R,R)-1 was used.

^c Isolated yield.

^e Determined by HPLC analysis with CHIRALCEL OJ.

^f Determined by HPLC analysis with CHIRALCEL AD.

^g Determined by HPLC analysis with CHIRALCEL AS.

^h Determined by HPLC analysis of its N-(3,5-dintrophenyl)carbamate derivative with SUMICHIRAL OA-4500.

ⁱ The reaction was carried out in 1.0 M. (R)-BINAP was used.

^j Formalin (37% wt) was used.

not react with **2b** at all (entry 3). The aldol products **4bf** and **4bg** were obtained in good yields without their decomposition by retro-aldol reaction (entries 4 and 5).

2.2. Catalytic asymmetric aldol reaction of 2-cyanopropionates with formaldehyde

Next, we developed the asymmetric aldol reaction of 2-cyanopropionates (2) with aldehydes by use of optically active phosphine ligands instead of triphenylphosphine. Trans-chelating chiral ligands TRAP (1) were chosen in this study, because the chiral diphosphines were the most effective in related asymmetric reactions of 2 to the best of our knowledge [17,19].

Table 4 summarized the results of the asymmetric aldol reactions of **2** with formaldehyde (**3a**) using 1 mol% of Rh(acac)(CO)₂–(S,S)-(R,R)-PhTRAP (**1a**) catalyst under various conditions (Eq. (5)).



^d Determined by HPLC analysis with CHIRALCEL OD-H.

The enantiomeric excess of 4 was heavily dependent upon the reaction solvent (entries 1–7). Only ethereal solvents, such as THF and Et₂O, produced successful asymmetric induction for the asymmetric aldol reaction. In particular, Bu₂O was the most effective for the asymmetric aldol reaction of 2 using Rh(acac)(CO)₂–1a catalyst (entry 6). Coordination of an oxygen lone pair of the ethereal solvent to the rhodium atom is, perhaps, important for the enantioface-selection of the enolate of 2. The reaction carried out in ${}^{2}Pr_{2}O$ gave the nearly racemic product, because the large isopropyl groups of the solvent molecule might shield the oxygen lone pairs from the coordination to the rhodium atom (entry 7).

The size of the ester substituent of 2 was crucial for the enantioselectivity of the asymmetric aldol reaction (entries 8-14). Methyl ester **2a** gave **4aa** with only 35%ee. As the ester substituent of 2 was large, enantiomeric excess of 4 was increased. 2-Cyanopropionates 2e and 2f bearing a bulky secondary alkyl ester group gave aldol adducts 4ea and 4fa with high enantiomeric excesses, which have a quaternary chiral carbon center at the α -position of the cyano group. Such large secondary alkyl groups were more effective than the *tert*-butyl group. Diphenylmethyl ester 2g, which is easily hydrolyzed with hydrogen or acid [28], also gave 4ga with high enantiomeric excess (entry 14). N-Methoxy-Nmethylamide 2h, which is synthetically convertible to aldehyde or ketone [29], provided 4ha with 61% ee (entry 15).

The enantioselectivity and the rate of the aldol reaction of 2e were slightly improved by electron-donating ligand 1b (entry 16), while the electron-withdrawing group on the *P*-aromatic substituents of 1c caused

Table 5							
Asymmetric	aldol	reaction	of	2	with	3	a

lower enantioselectivity and catalytic activity (entry 18). The aldol reaction using 1b proceeded at -30° C to yield 4ea with 94% ee (entry 17). FurTRAP (1d), which has smaller 2-furyl groups on the phosphorus atoms, was less effective than 1a (entry 19). Probably, the *P*-aromatic substituents of **1** play an important role in the enantioface selection of the enolate of 2 coordinating to the rhodium atom, because ligands 1e and 1f bearing P-aliphatic substituents presented low enantioselectivities (entries 20 and 21). On the other hand, cis-chelating chiral diphosphine ligands failed to give 4ea with high enantiomeric excess, indicating that the trans-chelating property of 1 is a crucial factor of a high degree of the asymmetric induction (entry 22). To our surprise, commercially available formalin (37% wt in water) gave **4ea** without loss of the enantioselectivity (93% ee) in high yield, although the selectivity was heavily affected by the reaction solvent (entry 24).

2.3. Catalytic asymmetric aldol reaction of 2-cyanopropionates with other aldehydes

Other aldehydes $3\mathbf{b}-\mathbf{f}$ were subjected to the asymmetric aldol reaction with (S,S)-(R,R)-TRAP-rhodium catalyst (Eq. (6), Table 5).



Entry	2	3	Time (h)	Product (4)	Yield (%) ^b	anti/syn °	ee (anti) (%)	ee (syn) (%)
1	2b	3b	24	4bb	63	45/55	31 ^d	23 ^d
2	2c	3b	24	4cb	61	47/53	55 °	50 °
3	2e	3b	24	4eb	67	81/19	86 $(2S, 3S)^{f}$	33 ^f
4 ^g	2e	3b	24	4eb	80	77/23	78 $(2S, 3S)^{f}$	28 ^f
5 ^h	2e	3b	72	4eb	80	84/16	78 $(2S,3S)^{f}$	43 ^f
6 ⁱ	2e	3c	48	4ec	76	75/25	57 $(2S, 3S)^{j}$	10 ^j
7	2e	3e	72	No reaction		,		
8 ^k	2e	3f	88	4ef	88	68/32	91 $(2S,3R)^{1}$	63 $(2S,3S)^{1}$

^a All reactions were carried out in Bu₂O (0.25 M). **2:3**:Rh(acac)(CO)₂:(*S*,*S*)-(*R*,*R*)-**1a** = 100:750:1.0:1.1.

^b Combined yield of *anti*- and *syn-4*.

^c Determined by ¹H-NMR analysis of the crude product.

^d Determined by HPLC analysis with CHIRALCEL AS.

^e Determined by HPLC analysis of its N-(3,5-dintrophenyl)carbamate derivative with SUMICHIRAL OA-4100.

^f Determined by HPLC analysis of its N-(3,5-dintrophenyl)carbamate derivative with SUMICHIRAL OA-4000.

^g The reaction was carried out in Bu₂O-H₂O (10:1).

^h (S,S)-(R,R)-1b was used.

ⁱ Ten equivalents of **3c** was used.

^j Determined by HPLC analysis of its N-(3,5-dintrophenyl)carbamate derivative with SUMICHIRAL OA-4500.

^k Two equivalents of **3f** was used.

¹Determined by HPLC analysis of its N-(3,5-dintrophenyl)carbamate derivative with SUMICHIRAL OA-4400.



Fig. 1. Possible structures for the transition state of the aldol reaction of 2 with 3 using the 1a-rhodium catalyst.



Fig. 2. Synclinal transition state TS3'.



Fig. 3. The results of the ¹H-NMR analysis of 7.

The ester substituent of **2** influenced heavily not only the enantioselectivity but also the ratio of *anti*- to *syn*-isomer. The aldol reactions of ethyl ester **2b** and isopropyl ester **2c** with **3b** resulted in low enantioselectivities and gave a mixture of both diastereomers in ca. 1:1 (entries 1 and 2). The use of large diisopropylmethyl ester **2e** improved remarkably the selectivities, giving *anti*-(2*S*,3*S*)-**4eb** with 86% ee in good *anti*-selectivity (*anti*:*syn* = 81:19) (entry 3). The enantioface selection of **3b** is controlled by the chiral ligand **1a** as well as the ester substituent, because a 1:1 mixture of *anti*- and syn-4eb was obtained from the aldol reaction of 2e and 3b using Rh(acac)(CO)₂-2PPh₃ catalyst. Addition of water reduced the diastereo- and enantioselectivities slightly (entry 4). Ligand 1b improved the diastereo-selectivity, but lowered the enantiomeric excess of *anti*-4eb (entry 5). The aldol reaction of 2e with 3c proceeded, but with lower stereoselectivity (entry 6). Benzaldehyde (3e) did not react at all because of the steric hindrance of TRAP ligand (entry 7). Ethyl gly-oxylate (3f) reacted smoothly with 2e giving a mixture of 91% ee of *anti-(2S,3R)*-4ef and 63% ee of *syn-(2S,3S)*-4ef in a ratio of 68:32 (entry 8).

2.4. Stereocontrol in the catalytic asymmetric aldol reaction

The observed stereochemistry at the 2-position of the aldol products **4** suggests that (S,S)-(R,R)-**1a** on the rhodium complex differentiates the steric bulkiness between the α -methyl and alkoxycarbonyl group of **2**, one of the *P*-phenyl substituents blocking the approach of an aldehyde to the *si*-face of the enolate coordinating to the rhodium atom [17b].

The preferential formation of *anti*-4 in the aldol reactions of 2e with 3 may suggest that this reaction proceeded through the antiperiplanar transition state TS1 (Fig. 1). Compared with TS2 giving *syn*-4, TS1 avoids the steric repulsion between the aldehyde substituent (R) and the bulky CH'Pr₂ ester. The synclinal transition state TS3 giving an *anti*-aldol may be less favorable than TS4 due to the steric interaction between R and one of the *P*-phenyl groups of 1a. Another type of synclinal transition states such as TS3', in which the carbon–oxygen double bond of 3 lies in parallel with the carbon–anionic oxygen bond of 2, are energetically disfavored on the basis of not only steric factor but also electrostatic considerations (Fig. 2).

The low diastereoselectivities in the reactions of 2b and 2c may be due to the lesser steric repulsion between the R and ester group, which results in the low diastereoselectivities. The aldol reaction with 3f is anticipated to be affected by the electrostatic repulsion between the ethoxycarbonyl group of 3f and the oxo anion in the zwitter ionic (enolato)rhodium, which may cause the deterioration of the diastereoselectivity.

2.5. Assignment of the absolute configurations of the aldol products

The absolute configuration of **4eb** was deduced by NMR techniques as follows. First, the absolute configuration on the 3-carbon atom of the major diastereomer of **4eb** obtained from the present asymmetric aldol reaction was assigned by the ¹H-NMR analysis of its (*R*)-*O*-methylmandelate 7. Representative chemical shifts of the major and minor diastereomers of 7 are

shown in Fig. 3. Proton resonances belonging to the higher priority group of the major diastereomer of **4eb** appear in a lower magnetic field than those of the minor isomer, indicating the absolute configuration at the 3-position to be S according to the procedure proposed by Trost [30].

The relative configuration of 4eb between the 2- and 3-positions was assigned by the ${}^{1}H{}^{1}H{}$ -NOE experiment of acetonide 8, which was prepared from a diastereomer of racemic 4bb (Scheme 2). The diastereomer was separable from another isomer by medium-pressure liquid chromatography. After the protection of the hydroxyl group of **4bb** with trimethylsilyl group, the ethoxycarbonyl group was reduced successfully by lithium borohydride to give 1,3-diol 9 resulting from the treatment of the reaction mixture with acid. The trimethylsilyl protection was needed to prevent the retro-aldol reaction of 4bb. The reaction of 9 with 2,2-dimethoxypropane in the presence of camphor sulfonic acid catalyst gave acetonide 8. The result of the NOE experiments of 8 is shown in Fig. 4, indicating that the relative configuration of the starting 4bb is syn. On the other hand, the diastereomeric mixture of 4eb obtained from the asymmetric aldol reaction was converted into 9. The ¹H-NMR analysis of the diastereomeric mixture indicates that the major diastereomer of 4eb formed in the asymmetric aldol reaction using TRAP ligand has anti-(2S,3S) configuration. The absolute configurations of 4ec and 4ef were assigned in a similar manner.

3. Conclusions

The aldol reaction of 2-cyanopropionates (2) with aldehydes was promoted under neutral conditions by a catalytic amount of the rhodium complex generated from $Rh(acac)(CO)_2$ and triphenylphosphine. Successful isolation of the aldol products 4 depended on the thermodynamical stability of 4 to the reactants 2 + 3.



Fig. 4. The results of the ${}^{1}H{}^{1}H$ -NOE experiments of 8.

Moreover, we succeeded in a highly enantioselective catalytic aldol reaction of **2** with formaldehyde by use of a trans-chelating chiral diphosphine ligand, (S,S)-(R,R)-PhTRAP (1a) or 1b. The catalytic asymmetric aldol reaction produced quaternary chiral carbon centers at the α -position of the cyano group with high enantiomeric excesses (up to 94% ee). The size of the ester substituent of **2** is essential for the high enantioselectivity. Aldehydes **3b** and **3f** gave preferentially *anti*-aldol products (2S,3S)-**4eb** and (2S,3R)-**4ef** with high enantiomeric excesses. Enantiofaces of aldehydes **3** reacting with the nucleophile is controlled by both the chiral ligand and ester substituent.

4. Experimental

4.1. General

Optical rotations were measured with a Perkin– Elmer 243 polarimeter. NMR spectra were obtained with a Varian Gemini-2000 spectrometer and a Varian VXR-200 spectrometer equipped with 7.0 T and 4.0 T magnets, respectively. Preparative medium-pressure liquid chromatographies were performed with a C.I.G. pre-packed column CPS-223L-1 (Kusano). Flash column chromatographies were performed with silica gel 60 (230–400 mesh, Merck).

4.2. Materials

Tetrahydrofuran (THF), dibutyl ether (Bu₂O), and toluene were distilled from sodium-benzophenone ketyl under nitrogen atmosphere. Dichloromethane was distilled from CaH₂. **2b** and **3b**–e were commercially available and purified with distillation before use. Rh(acac)(CO)₂ was commercially available and purified with sublimation before use. **2a**, **2c**–g [17b], and **3f** [31] used in the asymmetric aldol reaction were prepared according to literature procedures.

4.3. 2-Cyano-N-methoxy-N-methylpropionamide (2h)

A solution of trimethylaluminum (7.2 g, 100 mmol) in toluene (50 ml) was added dropwise to a suspension of *N*,*O*-dimethylhydroxylamine hydrochloride (9.77 g, 100 mmol) in toluene (50 ml) at 0°C for 30 min. The mixture was stirred at r.t. for 1 h. The resulting solution was added dropwise to a solution of **2b** (6.37 g, 50 mmol) in THF (50 ml) at 0°C for 20 min. After stirring at r.t. for 16 h, the mixture was diluted carefully with 5% HCl (aq.), and extracted with EtOAc. The organic phase was washed with brine, dried over MgSO₄, and evaporated. The residue was purified with distillation, giving 4.25 g (60%) of **2h**: Colorless oil; bp 125°C/18 mmHg; ¹H-NMR (300 MHz, CDCl₃, TMS): δ 1.54 (d, J = 7.3 Hz, 3H), 3.25 (s, 3H), 3.83 (s, 3H), 3.86 (q, J = 7.3 Hz, 1H); ${}^{13}C{}^{1}H{}$ -NMR (75 MHz, CDCl₃): δ 14.4, 28.5, 32.6, 61.5, 118.2, 166.4.

4.4. Catalytic aldol reaction of **2b** with **3a** [ethyl 2-cyano-3-hydroxy-2-methylpropionate (**4ba**)]

A suspension of paraformaldehyde (100 mg) in distilled water (1.0 ml) was stirred under reflux for 1 h, giving a clear solution of paraformaldehvde. A solution of Rh(acac)(CO)₂ (2.6 mg, 10 µmol) and PPh₃ (5.2 mg, 20 µmol) in THF (2.0 ml) was stirred at r.t. After 10 min, 2b (127 mg, 1.0 mmol) and the solution of paraformaldehyde in water prepared freshly (0.4 ml, 1.3 mmol) were added to the solution. The mixture was stirred at r.t. for 1 h. The mixture was diluted with brine, and extracted with EtOAc. The organic phase was dried over Na₂SO₄, and evaporated. The residue was purified with medium-pressure liquid chromatography (EtOAc/hexane = 1/1), after passing through a short column of silica gel (EtOAc), giving 152 mg (97%) of 4ba: Colorless oil; ¹H-NMR (300 MHz, CDCl₃, TMS): δ 1.35 (t, J = 7.1 Hz, 3H), 1.59 (s, 3H), 2.56 (t, J = 7.1 Hz, 1H), 3.87 (dd, J = 7.1, 11.1 Hz, 1H), 3.95 (dd, J = 7.1, 11.1 Hz, 1H), 4.31 (q, J = 7.1 Hz, 2H); ¹³C{¹H}-NMR (75 MHz, CDCl₃): δ 13.8, 19.4, 46.1, 63.1, 66.7, 118.9, 168.5.

4.5. General procedure of catalytic aldol reaction of **2b** with **3**

A solution of Rh(acac)(CO)₂ (2.6 mg, 10 μ mol) and PPh₃ (5.2 mg, 20 μ mol) in THF (2.0 ml) was stirred at r.t.. After 10 min, **2b** (127 mg, 1.0 mmol) and **3** (1.5 mmol) were added to the solution. After stirring at r.t. until completion of the reaction, the mixture was evaporated under reduced pressure. The residue was purified with medium-pressure liquid chromatography (EtOAc/hexane), after passing through a short column of silica gel (EtOAc), giving **4**.

4.6. Ethyl 2-cyano-3-hydroxy-2-methylbutanoate (4bb)

Each diastereomer of **4bb** was partially separated by medium-pressure liquid chromatography.

4.6.1. anti-4bb

Colorless oil; ¹H-NMR (300 MHz, CDCl₃, TMS): δ 1.35 (t, J = 7.2 Hz, 3H), 1.38 (d, J = 6.3 Hz, 3H), 1.66 (s, 3H), 2.35 (br d, 1H), 4.16 (br quintet, 1H), 4.30 (q, J = 7.2 Hz, 2H); ¹³C{¹H}-NMR (75 MHz, CDCl₃): δ 13.9, 18.3, 20.1, 50.9, 63.0, 71.2, 118.3, 169.1.

4.6.2. syn-4bb

Colorless oil; ¹H-NMR (300 MHz, CDCl₃, TMS): δ 1.35 (t, J = 7.1 Hz, 3H), 1.40 (d, J = 6.3 Hz, 3H), 1.56 (s, 3H), 2.49 (br d, 1H), 4.12 (br quintet, 1H), 4.32 (q, J = 7.1 Hz, 2H); ¹³C{¹H}-NMR (75 MHz, CDCl₃): δ 13.9, 18.5, 18.9, 49.9, 63.0, 70.4, 118.4, 168.9.

4.7. Ethyl 2-cyano-3-hydroxy-2-methylpentanoate (4bc)

Each diastereomer of **4bc** was not separated by medium-pressure liquid chromatography at all. Colorless oil; ¹H-NMR (300 MHz, CDCl₃, TMS): δ 1.08 (t, J = 7.2 Hz, 3H of a diastereomer), 1.09 (t, J = 7.2 Hz, 3H of a diastereomer), 1.09 (t, J = 7.2 Hz, 3H of a diastereomer), 1.34 (t, J = 7.2 Hz, 3H of a diastereomer), 1.35 (t, J = 7.1 Hz, 3H of a diastereomer), 1.47–1.83 (m, 2H), 1.59 (s, 3H of a diastereomer), 1.65 (s, 3H of a diastereomer), 2.42 (d, J = 6.9 Hz, 1H of a diastereomer), 2.52 (d, J = 7.8 Hz, 1H of a diastereomer), 3.74–3.90 (m, 1H), 4.22–4.37 (m, 2H); ¹³C{¹H}-NMR (75 MHz, CDCl₃): δ 10.3, 10.5, 13.82, 13.85, 18.9, 20.0, 25.2, 26.1, 49.7, 50.3, 62.9, 63.0, 75.7, 76.5, 118.56, 118.64, 168.9, 169.2.

4.8. Diethyl 2-cyano-3-hydroxy-2-methylsuccinate (4bf)

Each diastereomer of **4bf** was not separated by medium-pressure liquid chromatography at all. Colorless oil; ¹H-NMR (300 MHz, CDCl₃, TMS): δ 1.341 (t, J = 7.2 Hz, 3H of a diastereomer), 1.346 (t, J = 7.2 Hz, 3H of a diastereomer), 1.354 (t, J = 7.2 Hz, 3H of a diastereomer), 1.358 (t, J = 7.1 Hz, 3H of a diastereomer), 1.68 (s, 3H of a diastereomer), 1.71 (s, 3H of a diastereomer), 3.43 (d, J = 5.9 Hz, 1H of a diastereomer), 3.52 (d, J = 7.2 Hz, 1H of a diastereomer), 4.23–4.46 (m, 4H), 4.52 (d, J = 7.2 Hz, 1H of a diastereomer); ¹³C{¹H}-NMR (75 MHz, CDCl₃): δ 13.8, 13.88, 13.93, 19.2, 19.9, 48.0, 48.3, 63.2, 63.3, 73.0, 73.4, 117.2, 117.5, 166.8, 167.2, 170.2, 170.6.

4.9. *Ethyl* 2-cyano-4,4,4-trifluoro-3-hydroxy-2methylbutanoate (**4bg**)

Each diastereomer of **4bg** was completely separated by medium-pressure liquid chromatography.

4.9.1. anti-4bg

Yield, 43%; colorless oil; ¹H-NMR (300 MHz, CDCl₃, TMS): δ 1.35 (t, J = 7.1 Hz, 3H), 1.79 (s, 3H), 3.82 (br s, 1H), 4.32 (dq, J = 10.9, 7.1 Hz, 1H), 4.34 (dq, J = 10.9, 7.1 Hz, 1H), 4.44 (q, J = 6.2 Hz, 1H); ¹³C{¹H}-NMR (75 MHz, CDCl₃): δ 13.6, 20.5, 45.3, 63.9, 72.6 (q, J = 32 Hz), 116.1, 123.4 (q, J = 282 Hz), 166.7.

4.9.2. syn-4bg

Yield, 32%; colorless oil; ¹H-NMR (300 MHz, CDCl₃, TMS): δ 1.37 (t, J = 7.2 Hz, 3H), 1.74 (s, 3H),

4.08 (br s, 1H), 4.35 (q, J = 7.2 Hz, 2H), 4.44 (q, J = 6.7 Hz, 1H); ¹³C{¹H}-NMR (75 MHz, CDCl₃): δ 13.6, 19.6, 46.0, 64.1, 72.7 (q, J = 32 Hz), 116.5, 123.5 (q, J = 282 Hz), 167.5.

4.10. General procedure of catalytic asymmetric aldol reaction of **2** with **3a**

A suspension of paraformaldehyde (100 mg) in distilled water (1.0 ml) was stirred under reflux for 1 h, giving a clear solution of paraformaldehyde. A solution of Rh(acac)(CO)₂ (1.3 mg, 5.0 mmol) and (S,S)-(R,R)-1a (4.3 mg, 5.4 µmol) in Bu₂O (2.0 ml) was stirred at r.t. for 10 min. After cooling to the reaction temperature, 2 (0.5 mmol) and the solution of paraformaldehyde in water prepared freshly (0.2 ml, 0.67 mmol) were added to the solution. After stirring until completion of the reaction, the mixture was diluted with brine, and extracted with EtOAc. The organic phase was washed with brine, dried over Na₂SO₄, and evaporated. The residue was purified with medium-pressure liquid chromatography, after passing through a short column of silica gel, giving 4.

4.11. Methyl 2-cyano-3-hydroxy-2-methylpropionate (4aa)

Colorless oil; ¹H-NMR (300 MHz, CDCl₃, TMS): δ 1.60 (s, 3H), 2.52 (br s, 1H), 3.87 (s, 3H), 3.88 (br d, J = 9.3 Hz, 1H), 3.95 (br d, J = 9.3 Hz, 1H); ¹³C{¹H}-NMR (75 MHz, CDCl₃): δ 19.4, 46.0, 53.7, 66.7, 118.8, 169.0. Anal. Found: C, 50.30; H, 6.35; N, 9.63. Calc. for C₆H₉NO₃: C, 50.35; H, 6.34; N, 9.79%.

4.12. Ethyl (S)-2-cyano-3-hydroxy-2-methylpropionate (4ba)

Colorless oil; $[\alpha]_{20}^{20} - 7.11$ (*c* 1.02, CHCl₃); ¹H-NMR (300 MHz, CDCl₃, TMS): δ 1.35 (t, J = 7.1 Hz, 3H), 1.59 (s, 3H), 2.56 (t, J = 7.1 Hz, 1H), 3.87 (dd, J = 7.1, 11.1 Hz, 1H), 3.95 (dd, J = 7.1, 11.1 Hz, 1H), 4.31 (q, J = 7.1 Hz, 2H); ¹³C{¹H}-NMR (75 MHz, CDCl₃): δ 13.8, 19.4, 46.1, 63.1, 66.7, 118.9, 168.5. Anal. Found: C, 53.52; H, 6.99; N, 8.73. Calc. for C₇H₁₁NO₃: C, 53.49; H, 7.05; N, 8.91%.

4.13. 2-Propyl (S)-2-cyano-3-hydroxy-2methylpropionate (**4ca**)

Colorless oil; $[\alpha]_{D}^{20} - 7.12$ (*c* 0.98, CHCl₃); ¹H-NMR (300 MHz, CDCl₃, TMS): δ 1.32 (d, *J* = 6.3 Hz, 3H), 1.33 (d, *J* = 6.3 Hz, 3H), 1.58 (s, 3H), 2.45–2.58 (br m, 1H), 3.86 (dd, *J* = 6.6, 11.3 Hz, 1H), 3.94 (dd, *J* = 7.2, 11.3 Hz, 1H), 5.12 (septet, *J* = 6.3 Hz, 1H); ¹³C{¹H}-NMR (75 MHz, CDCl₃): δ 19.3, 21.38, 21.41, 46.1, 66.7, 71.3, 118.9, 168.0. 4.14. 2-Methyl-2-propyl (S)-2-cyano-3-hydroxy-2methylpropionate (**4da**)

Colorless oil; ¹H-NMR (300 MHz, CDCl₃, TMS): δ 1.53 (s, 9H), 1.55 (s, 3H), 2.42 (br, 1H), 3.84 (d, J = 11.1 Hz, 1H), 3.89 (d, J = 11.1 Hz); ¹³C{¹H}-NMR (75 MHz, CDCl₃): δ 19.4, 27.7, 46.6, 66.7, 84.6, 119.2, 167.6.

4.15. 2,4-Dimethyl-3-pentyl (S)-2-cyano-3-hydroxy-2methylpropionate (**4ea**)

Colorless oil; $[\alpha]_{D}^{20} - 5.15$ (*c* 0.97, CHCl₃); ¹H-NMR (300 MHz, CDCl₃, TMS): δ 0.91 (d, J = 6.9 Hz, 3H), 0.92 (d, J = 6.9 Hz, 3H), 0.927 (d, J = 6.9 Hz, 3H), 0.932 (d, J = 6.9 Hz, 3H), 1.62 (s, 3H), 1.91–2.09 (m, 2H), 2.46 (br s, 1H), 3.88 (d, J = 11.1 Hz, 1H), 3.96 (d, J = 11.1 Hz, 1H), 4.68 (t, J = 6.2 Hz, 1H); ¹³C{¹H}-NMR (75 MHz, CDCl₃): δ 16.8, 17.1, 19.4, 19.6, 29.4, 46.3, 66.7, 86.4, 118.9, 168.7. Anal. Found: C, 63.30; H, 9.29; N, 5.95. Calc. for C₁₂H₂₁NO₃: C, 63.41; H, 9.31; N, 6.16%.

4.16. 2,2,4,4-Tetramethyl-3-pentyl (S)-2-cyano-3hydroxy-2-methylpropionate (**4fa**)

Colorless oil; $[\alpha]_{D}^{20} - 7.68$ (*c* 1.03, CHCl₃); ¹H-NMR (300 MHz, CDCl₃, TMS): δ 1.05 (s, 9H), 1.07 (s, 9H), 1.63 (s, 3H), 2.45–2.60 (br m, 1H), 3.88 (dd, *J* = 11.1, 6.6 Hz, 1H), 3.98 (dd, *J* = 6.9, 11.1 Hz, 1H), 4.69 (s, 1H); ¹³C{¹H}-NMR (75 MHz, CDCl₃): δ 19.6, 28.4, 28.5, 37.3, 46.4, 66.6, 89.6, 119.0, 168.3. Anal. Found: C, 65.58; H, 9.74; N, 5.44. Calc. for C₁₄H₂₅NO₃: C, 65.85; H, 9.87; N, 5.49%.

4.17. Diphenylmethyl (S)-2-cyano-3-hydroxy-2methylpropionate (**4ga**)

White solid; m.p. 77–78°C; $[\alpha]_D^{20} - 12.2$ (*c* 0.98, CHCl₃); ¹H-NMR (300 MHz, CDCl₃, TMS): δ 1.57 (s, 3H), 2.54 (br s, 1H), 3.85 (dd, J = 3.0, 10.8 Hz, 1H), 3.94 (dd, J = 3.6, 10.8 Hz, 1H), 6.91 (s, 1H), 7.27–7.41 (m, 10H); ¹³C{¹H}-NMR (75 MHz, CDCl₃): δ 19.2, 46.3, 66.6, 79.5, 118.7, 126.8, 127.0, 128.4, 128.5, 128.76, 128.79, 139.0, 167.5.

4.18. (S)-2-Cyano-3-hydroxy-N-methoxy-2,Ndimethylpropionamide (**4ha**)

Colorless oil; ¹H-NMR (200 MHz, CDCl₃, TMS): δ 1.58 (s, 3H), 3.08 (t, J = 7.5 Hz, 1H), 3.26 (s, 3H), 3.85 (dd, J = 7.5, 11.3 Hz, 1H), 3.88 (s, 3H), 3.99 (dd, J = 7.5, 11.3 Hz, 1H); ¹³C{¹H}-NMR (50 MHz, CDCl₃): δ 18.4, 33.0, 43.0, 61.1, 67.0, 119.8, 168.3. 4.19. Isopropyl 2-cyano-3-hydroxy-2-methylbutanoate (4cb)

4.19.1. anti-4cb

Colorless oil; ¹H-NMR (300 MHz, CDCl₃, TMS): δ 1.322 (d, J = 6.3 Hz, 3H), 1.324 (d, J = 6.3 Hz, 3H), 1.37 (d, J = 6.3 Hz, 3H), 1.64 (s, 3H), 2.35 (d, J = 6.3 Hz, 1H), 4.15 (quintet, J = 6.3 Hz, 1H), 5.11 (septet, J = 6.3 Hz, 1H); ¹³C{¹H}-NMR (75 MHz, CDCl₃): δ 18.4, 18.9, 21.4, 50.0, 70.3, 71.1, 118.5, 168.4.

4.19.2. syn-4cb

Colorless oil; ¹H-NMR (300 MHz, CDCl₃, TMS): δ 1.326 (d, J = 6.3 Hz, 3H), 1.335 (d, J = 6.3 Hz, 3H), 1.40 (d, J = 6.3 Hz, 3H), 1.55 (s, 3H), 2.45 (d, J = 6.9Hz, 1H), 4.11 (dq, J = 6.9, 6.3 Hz, 1H), 5.13 (septet, J = 6.3 Hz, 1H); ¹³C{¹H}-NMR (75 MHz, CDCl₃): δ 18.3, 20.0, 21.4, 21.5, 50.9, 71.2, 118.4, 168.6.

4.20. 2,4-Dimethyl-3-pentyl (2S,3S)-2-cyano-3-hydroxy-2-methylbutanoate (anti-**4eb**)

Isolated as a mixture of *anti*- and *syn*-**4eb**: Colorless oil; ¹H-NMR (300 MHz, CDCl₃, TMS): δ 0.89–0.96 (m, 12H), 1.40 (d, J = 6.3 Hz, 3H), 1.68 (s, 3H), 1.91–2.10 (m, 2H), 2.45 (d, J = 6.3 Hz, 1H), 4.23 (quintet, J = 6.3 Hz, 1H), 4.67 (t, J = 6.0 Hz, 1H); ¹³C{¹H}-NMR (75 MHz, CDCl₃): δ 16.9, 17.1, 18.6, 18.9, 19.40, 19.44, 20.5, 29.3, 29.4, 49.9, 70.0, 86.3, 118.5, 169.2. Anal. Found: C, 64.45; H, 9.45; N, 6.09. Calc. for C₁₃H₂₃NO₃: C, 64.70; H, 9.61; N, 5.80%.

4.21. 2,4-Dimethyl-3-pentyl 2-cyano-3-hydroxy-2-methylpentanoate (**4ec**)

4.21.1. anti-(2S,3S)-4ec

Colorless oil; $[\alpha]_{D}^{20} - 5.39$ (*c* 1.03, CHCl₃); ¹H-NMR (300 MHz, CDCl₃, TMS): δ 0.89–0.96 (m, 12H), 1.09 (t, *J* = 7.5 Hz, 3H), 1.51–1.83 (m, 2H), 1.67 (s,3H), 1.91–2.08 (m, 2H), 2.40 (d, *J* = 6.3 Hz, 1H), 3.90 (ddd, *J* = 10.5, 6.3, 2.4 Hz, 1H), 4.67 (t, *J* = 6.0 Hz, 1H); ¹³C{¹H}-NMR (75 MHz, CDCl₃): δ 10.6, 17.0, 17.1, 18.8, 19.4, 19.5, 25.9, 29.39, 29.43, 49.6, 75.3, 86.3, 118.7, 169.2. Anal. Found: C, 66.09; H, 9.77; N, 5.62. Calc. for C₁₄H₂₅NO₃: C, 65.85; H, 9.87; N, 5.49%.

4.21.2. syn-4ec

Colorless oil; ¹H-NMR (300 MHz, CDCl₃, TMS): δ 0.88–0.96 (m, 12H), 1.10 (t, J = 7.4 Hz, 3H), 1.50–1.68 (m, 1H), 1.62 (s, 3H), 1.71–1.86 (m, 1H), 1.92–2.09 (m, 2H), 2.53 (d, J = 7.8 Hz, 1H), 3.80 (ddd, J = 10.8, 7.8, 2.3 Hz, 1H), 4.68 (t, J = 6.0 Hz, 1H); ¹³C{¹H}-NMR (75 MHz, CDCl₃): δ 10.4, 16.8, 17.1, 19.38, 19.43, 20.6, 25.1, 29.3, 29.4, 50.6, 76.3, 86.3, 118.7, 169.5.

4.22. 2,4-Dimethyl-3-pentyl 2-cyano-3-ethoxycarbonyl-3-hydroxy-2-methylpropionate (**4ef**)

4.22.1. anti-(2S,3R)-4ef

Colorless oil; ¹H-NMR (300 MHz, CDCl₃, TMS): δ 0.89–0.99 (m, 12H), 1.36 (t, J = 7.1 Hz, 3H), 1.68 (s, 3H), 1.88–2.14 (m, 2H), 3.42 (d, J = 5.5 Hz, 1H), 4.26–4.50 (m, 2H), 4.63–4.73 (m, 2H); ¹³C{¹H}-NMR (75 MHz, CDCl₃): δ 14.0, 16.9, 17.1, 19.1, 19.4, 19.5, 29.4, 29.5, 47.6, 63.4, 72.4, 86.9, 117.7, 166.9, 170.7. Anal. Found: C, 59.89; H, 8.58; N, 4.40. Calc. for C₁₅H₂₅NO₅: C, 60.18; H, 8.42; N, 4.68%.

4.22.2. syn-(2S,3S)-4ef

Colorless oil; ¹H-NMR (300 MHz, CDCl₃, TMS): δ 0.92 (d, J = 6.9 Hz, 6H), 0.936 (d, J = 6.9 Hz, 3H), 0.939 (d, J = 6.6 Hz, 3H), 1.36 (t, J = 7.2 Hz, 3H), 1.74 (s, 3H), 1.93–2.06 (m, 2H), 3.54 (d, J = 7.1 Hz, 1H), 4.28–4.44 (m, 2H), 4.47 (d, J = 7.1 Hz, 1H), 4.68 (t, J = 6.0 Hz, 1H); ¹³C{¹H}-NMR (75 MHz, CDCl₃): δ 14.0, 17.0, 19.35, 19.41, 20.5, 29.4, 29.5, 48.6, 63.1, 73.4, 87.0, 117.5, 167.3, 170.4.

4.23. Preparation of (R)-O-methylmandelate of 4eb (7)

Oxalyl chloride (8.7 µl, 100 µmol) and a catalytic amount of DMF (1 drop) were added to a suspension of (*R*)-*O*-methylmandelic acid (10 mg, 60 µmol) in CH₂Cl₂ (0.1 ml) at 0°C. After stirring at r.t. for 30 min, the solvent and excess oxalyl chloride were removed in vacuo. A solution of **4eb** (12 mg, 50 µmol) in CH₂Cl₂ (0.2 ml) and pyridine (20 µl, 250 µmol) were added to the residue at r.t.. After stirring for 8 h, the mixture was diluted with 8.5% H₃PO₄ (aq.) and extracted with Et₂O. The organic phase was washed with 8.5% H₃PO₄ (aq.), with brine, dried over MgSO₄, and evaporated. The residue was purified with preparative TLC, giving **7** as a diastereomeric mixture. The ratio of the diastereomers corresponded with the enantiomeric excess of starting *anti*-**4eb**.

4.24. (2S*,3S*)-2-Cyano-2-methyl-1,3-butanediol (syn-9)

Trimethylsilylchloride (282 mg, 2.6 mmol) and pyridine (256 mg, 3.2 mmol) were added to a solution of *syn-4bb* (214 mg, 1.25 mmol) in THF (2.5 ml). The mixture was stirred at r.t. for 2.5 h, diluted with water, and extracted with EtOAc. The organic phase was washed with brine, dried over Na₂SO₄, and evaporated. Lithium borohydride (39 mg, 1.79 mmol) was added to a solution of the residue (270 mg) in Et₂O (1.0 ml) and toluene (2.0 ml). The mixture was stirred at r.t. for 12 h, diluted with 10% HCl (aq.), and extracted with EtOAc. The organic phase was dried over MgSO₄ and evaporated. The residue was purified with flash column chromatography, giving 56 mg (35%) of *syn-9*: ¹H-NMR (200 MHz, CDCl₃, TMS): δ 1.24 (s, 3H), 1.37 (d, J = 6.3 Hz, 3H), 3.00–3.70 (br, 2H), 3.73–3.96 (m, 3H).

4.24.1. (4S*, 5S*)-5-Cyano-2,2,4,5-tetramethyl-1,3-dioxane (8)

2,2-Dimethoxypropane (85 mg, 0.81 mmol) was added to a solution of *syn-9* (40 mg, 0.31 mmol) and D-10-camphorsulfonic acid (3.9 mg, 17 µmol) in CH₂Cl₂ (0.6 ml). The mixture was stirred at r.t. for 16 h, diluted with saturated Na₂CO₃ (aq.), and extracted with EtOAc. The organic phase was dried over Na₂SO₄ and evaporated. The residue was purified with flash column chromatography, giving 23 mg (43%) of **8**: ¹H-NMR (300 MHz, CDCl₃, TMS): δ 1.19 (s, 3H), 1.35 (d, J = 6.0 Hz, 3H), 1.45 (s, 3H), 1.48 (s, 3H), 3.67 (d, J = 11.7 Hz, 1H), 3.74 (q, J = 6.0 Hz, 1H), 3.92 (d, J = 11.7 Hz, 1H); ¹³C{¹H}-NMR (75 MHz, CDCl₃): δ 17.0, 17.7, 18.5, 29.2, 38.5, 67.1, 71.0, 99.4, 120.9.

4.25. Preparation of 9 from 4eb

Trimethylsilylchloride (51 mg, 0.473 mmol) and pyridine (68 mg, 0.87 mmol) were added to a solution of a diastereomeric mixture of 4eb (32.9 mg, 0.14 mmol) in THF (0.25 ml). The mixture was stirred at r.t. for 18 h, diluted with water, and extracted with EtOAc. The organic phase was washed with brine, dried over Na₂SO₄, and evaporated. Lithium borohydride (10 mg, 0.46 mmol) was added to a solution of the residue (26.1 mg) in Et₂O (0.5 ml). The mixture was stirred at r.t. for 48 h, diluted with water, and extracted with EtOAc. The organic phase was washed with brine, dried over Na_2SO_4 , and evaporated. A solution (1.0 M) of TBAF in THF (0.10 ml, 0.10 mmol) was added to a solution of the residue (8.8 mg) prepared above in THF (0.1 ml). The mixture was stirred at r.t. for 1.5 h, diluted with 1 N HCl (aq.), and extracted with EtOAc. The organic phase was dried over Na₂SO₄ and evaporated. The residue was purified with flash column chromatography, giving 5.6 mg (31%) of a diastereometric mixture of 9.

4.25.1. anti-9

¹H-NMR (200 MHz, CDCl₃, TMS): δ 1.29 (s, 3H), 1.36 (d, J = 6.4 Hz, 3H), 2.74 (br s, 2H), 3.73 (d, J = 11.2 Hz, 1H), 3.82 (d, J = 11.2 Hz, 1H), 4.13 (q, J = 6.4 Hz, 1H).

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